

Date: Wednesday, 1/30/2008 7:56:33 AM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HANDLE
Job Number : 37069	
Estimate Number : 10508	
P.O. Number :	Part Number : D2419
This Issue : 1/30/2008 S.O. No. :	Drawing Number : D2419 REV. A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 36228	Material :
Written By :	Due Date : 2/5/2008 Qty: 21 Um: Each
Checked & Approved By : <u>JA 08 DI 30</u>	
Comment : Est: A 00.02.14 New Issue EC/JB	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	4025674	Black Nylon Strap
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Comment: Qty.: 0.0833 f(s)/Unit Total : 1.6660 f(s)

Black Nylon Strap

Material: Nylon Web (Black) 1.00" x 0.06" thick
(40-2567-4)

Batch: M 107059

08/02/08

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Cut to length using hot knife as per Dwg D2419

08/02/08 (21)

3.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST32

AS 08/02/08 (21)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

08/02/08 (21)

Job Completion



mi 2008/2/12 (21)
W

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: D Date: 20/02/12
 QA: N/C Closed: _____ Date: _____

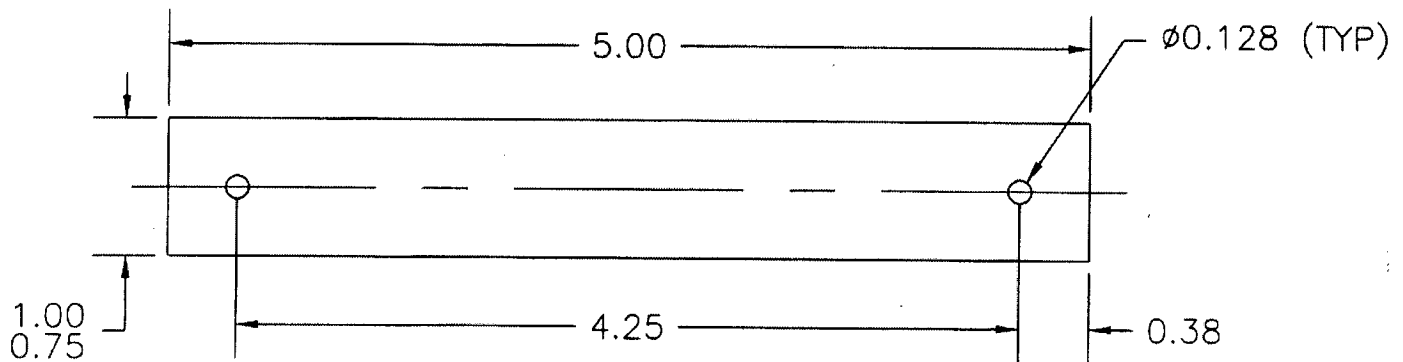
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN RF	DRAWN BY LP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2419	REV. A SHEET 1 OF 1
DATE 00.01.21		TITLE HANDLE (WEB)	SCALE 1:1
A	00.01.21	NEW ISSUE	

RELEASED
00.02.03 ps



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 37069

MATERIAL: NYLON WEB (BLACK) 0.06 THICK CUT WITH HOT KNIFE
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

